

Building An HP-71B IR Module

Visitors to the HP Corvallis plant during the August 1988 conference will remember seeing an HP-71B Infrared module driving an 82240A IR printer. Here are a few details. The output is controlled by an HP-71 LEX file which implements a keyword: "PIR". This stands for "PRINTER IS IR" but is easier to implement than the parsing required to handle that verbose syntax. After PIR is executed a poll handler will trap all output directed to the print device (eg, PRINT, PRINT USING, PLIST). The next "PRINTER IS" statement will terminate this operation.

The circuit enclosed is annotated to show both options that we have used here at HP. The basic operation of the circuit is to use the OR4 line (pin 8 in card reader slot) to gate a 32 KHZ oscillator to an IR LED. When OR4 is low, no IR is output; when OR4 is high, IR is pulsed out as a 32KHz square wave. A flip-flop is added to guarantee that only entire pulses are sent out.

The crystal draws noticable power. Battery life will be slightly reduced if left running all the time. This is not a problem if the calculator is plugged into an AC adapter, but could be a problem for battery operated situations. The part of the circuit in the dashed-line area is designed to lower battery usage by leeching power from the strobe line, instead of using the 5.0V supply. Thus when strobe is active (i.e. when the calculator is running), this quickly charges up the capacitor (actually 100 pF may be too small), which will enable the oscillator to do it's thing. When the calculator shuts down (either light sleep or deep sleep), the resistor drains the capacitor and the input to the NAND gate drops, thus disabling the crystal and saving power. The big problem with this circuit is that if the machine is shut down for a long time, the crystal may be slow in coming up (crystals are that way); this may cause output sent to the IR port immediately after wakeup to be trashed.

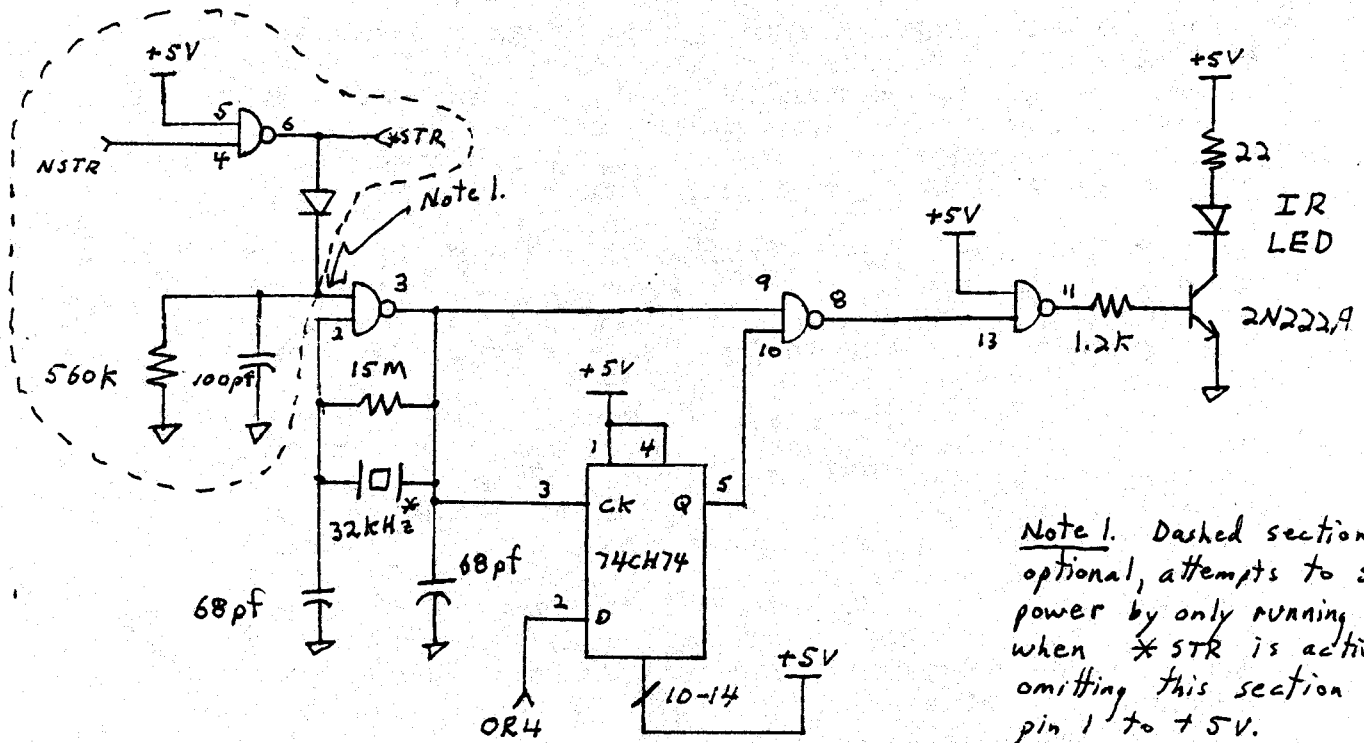
There are other ways of doing oscillator circuits that have lower power demands and come up quicker. We never had the time to design such a circuit.

Another approach would be to eliminate the "battery saver" section, and just pull that NAND gate input high. That is the way my IR module is wired. An improvement might be to put a manual switch to completely cut the Vdd (+5V) supply when the printer is not in use. I don't know if this is feasible for general use.

The prototypes that we have built have been very ugly. They have been made out of recycled card reader PC boards and module casings. There are two IC's and several discrete components that must be crammed into the module. If anyone designs their own PC board it would be much easier and reliable. We have been turning the IC's "belly-up" and soldering wires and components between the leads. Like I say, it's ugly.

I would suggest a breadboard be built just to make sure you have a circuit that works, then figure out how to make it fit in the module. If you end up making a special PC board, or find a better way of putting all this circuitry in the module I would appreciate a couple of boards so we can make some better looking units for our own use.

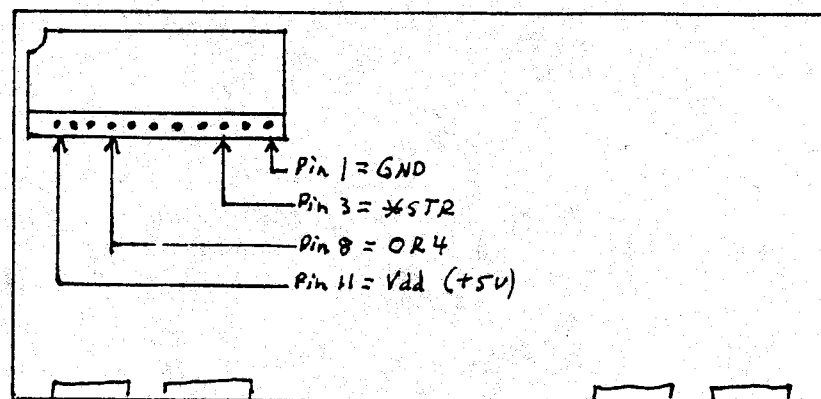
HP-71B IR MODULE



- | | | |
|-----------|------------------------|-----------------------|
| 1- 74HC74 | 1- * 32,768 Hz Crystal | 1- 22 Ω Res. |
| 1- 74HC00 | 1- 68 pF caps. | 1- 1.2k Ω Res. |
| 1- 2N222A | 1- 15M Ω Res. | 1- IR LED |

HP-71B Card Reader Pin Locations

Card Reader Port



Bottom side of HP-71B

Front Ports

Saturn Assembler LEXFILE -- Wed Mar 19 17:02:13 PST Wed Apr 26 09:15:06 1989
Ver. 1.54, 01/18/89 pir.a Page 1

```

1          TITLE LEXFILE -- Wed Mar 19 17:02:13 PST 1986
2 00008      REL      8
3          * This file was generated on Wed Mar 19 17:02:15 1986
4          * File Header
5 00008 05942  NIBASC \PIRLEX \      File Name
          5C454
          850202
6 00018 0000      CON(4) =fLEX      File Type
7 0001C 00      NIBHEX 00      Flags
8 0001E 2071      NIBHEX 2071      Time
9 00022 91306      NIBHEX 913068      Date
10 00028 CD200      REL(5) FILEND      File Length
11          *
12 0002D C5      NIBHEX C5      Id
13 0002F 38      CON(2) 131      Lowest Token
14 00031 38      CON(2) 131      Highest Token
15 00033 00000      NIBHEX 00000      End of lex table chain
16          *
17 00038 F      NIBHEX F      Speed table omitted
18 00039 7100      CON(4) (TxTbSt)+1-(*) Offset to text table
19 0003D 0000      CON(4) 0      No message table
20 00041 A1000      REL(5) POLHND      Offset to poll handler
21          STITLE Main Table

```

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```

22          * Main Table
23 00046      =xrom5C
24          *
25 00046 000      CON(3) 0      83 PIR
26 00049 BF100      REL(5) =PIR
27 0004E D      NIBHEX D
28          STITLE Text Table

```

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```

29          * Text Table
30 0004F      TxTbSt      Text table start
31          *
32 0004F 5      NIBHEX 5      PIR
33 00050 05942  NIBASC \PIR\
          5
34 00056 38      NIBHEX 38
35 00058 1FF      TxTbEn NIBHEX 1FF      Text termination
36          *
37          * Poll handler goes here. Handler for VER$ poll is
38          * provided
39          *
40 0005B 969      POLHND ?B=0 B      VER$ poll?
41 0005E 50      GOYES hVER$0      Yes.
42 00060 503      GONC hVER$2      No. To hVER$2 w/carry clear.
43 00063 11B      hVER$0 C=R3
44 00066 135      D1=C
45 00069 112      A=R2

```

```

46 0006C 1CB      D1=D1- (VER$en)-(VER$st)-2
47 0006F 137      CD1EX
48 00072 8B6      ?A>C A
49 00075 A1      GOYES hVER$1
50 00077 135      D1=C
51 0007A 10B      R3=C

```

```

52          *
53          ***!! LCASC text to be returned for VER$ here
54          * Include a leading blank!!
55          *
56 0007D 3B24A      VER$st LCASC \ PIR:B\
          32594
          0502
57 0008B 150B      VER$en DAT1=C (VER$en)-(VER$st)-2
58 0008F 00      hVER$1 RTNSXM
59          *
60          ***!! Continue poll handler here: Carry is clear, VER$ poll
61          * has been handled.
62 00091 3100      hVER$2 LC(2) =pPRTIS
63 00095 961      ?B=C B
64 00098 40      GOYES hPRTIS
65 0009A 00      RTNSXM
66          *
67          *
68          ***!! LEXFILE code goes here
69          *
70          *
71          ***!! LEXFILE code goes here
72          *
73 0009C 1B000      hPRTIS D0=(5) =IS-PRT
          00
74 000A3 D0      A=0 A
75 000A5 15A3      A=DATO 4
76 000A9 34F94      LCHEX 0F49F
          F0
77 000B0 8A2      ?A=C A
78 000B3 40      GOYES hPRTIS2
79 000B5 00      RTNSXM
80 000B7      hPRTIS2

```

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```

81 000B7 6010      GOTO GetAddr
82 000B8      hPRTIS3
83 000B8 07      C=RSTK
84 000BD DA      A=C A
85 000BF D2      C=0 A
86 000C1 305      LC(1) 5
87 000C4 CA      A=A+C A      Skip Part3 offset
88 000C6      HandlerDone
89 000C6 03      HPart3 RTNCC
90          *
91 000C8      GetAddr
92 000C8 7FEF      GOSUB hPRTIS3      Push Handler address and
93 000CC AFFFF      REL(5) HPart3      jump to hPRTIS3
94 000D1      Handler
95          * Entry:
96          *
97          * A(A)=Length of buffer in bytes
98          * D(A)=Start address of buffer
99          * P=0
100          * Exit:
101          *
          * D1 points past last character sent
          P=0

```

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```

102
103 000D1 D6      C=A      A
104 000D3 06      RSTK=C
105 000D5 1F000   D1=(5)   (=IS-PRT)+2
      00
106 000DC 147      C=DAT1   A      Read BITTIM
107 000DF DF       CDEX     A      D=Timing info,C=Buffer Ptr
108 000E1 135      D1=C      D1 points to bytes
109 000E4          HandlerLoop
110 000E4 07        C=RSTK
111 000E6 CE        C=C-1   A      Recall number of bytes
112 000E8 4DD      GOC      HandlerDone Decrement count
113 000EB 06        RSTK=C      Exit loop when done
114 000ED 14B      A=DAT1   B      Save decremented count
115 000F0 171      D1=D1+   2      Read byte to output
116
117              STITLE   OUTBYTE      Move pointer past byte

```

```

162 0013E 2F      P=      15
163 00140 30B      LC(1)  11      Twelve bits (plus
164 00143 20      P=      0      start "bit")
165 00145 808F    INTOFF
166 00149 7850    GOSUB    SendStBit
167 0014D 7450    GOSUB    SendStBit
168 00151 7050    GOSUB    SendStBit      Send out start "bit"
169 00155          SendNextBit
170 00155 A34      A=A+A    X      ; 6
171 00158 441      GOC      SendOne      ; 10 or 3
172 0015B D2      C=0      A      ; 7 Filler
173 0015D          SendZero
174 0015D 7570    GOSUB    HalfBitZero      ; 12

```

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```

118
119
120
121 * Bit 1 - B,6,5,4,3      1000 0111 1000
122 MASK1 EQU #378
123 * Bit 2 - A,7,6,5,2,1    0100 1110 0110
124 MASK2 EQU #4E6
125 * Bit 3 - 9,7,6,4,2,0    0010 1101 0101
126 MASK4 EQU #2D5
127 * Bit 4 - 8,7,3,1,0      0001 1000 1011
128 MASK8 EQU #18B
129
130 * OUTBYTE -
131 * Entry: A(B)=Byte to output
132 * D(3)=Extra cycle count
133 * D(2)=Loop count
134 000F3          =OUTBYTE
135
136 000F3 D2        C=0      A
137 000F5 AE6       C=A      B
138 000F8 0B        CSEX
139 000FA 06        RSTK=C
140 000FC 3187      LC(2)    MASK1      Save ST on RSTK
141 00100 7901      GOSUB    CountBits
142 00104 450       GOC      HAM10
143 00107 85B      ST=1     11
144 0010A 316E      HAM10   LC(2)    MASK2
145 0010E 7BF0      GOSUB    CountBits
146 00112 450       GOC      HAM20
147 00115 85A      ST=1     10
148 00118 315D      HAM20   LC(2)    MASK4
149 0011C 7DE0      GOSUB    CountBits
150 00120 450       GOC      HAM30
151 00123 859      ST=1     9
152 00126 31B8      HAM30   LC(2)    MASK8
153 0012A 7FD0      GOSUB    CountBits
154 0012E 450       GOC      HAM40
155 00131 858      ST=1     8
156 00134          HAM40
157 00134 D2        C=0      A
158 00136 09        C=ST
159 00138 DA        A=C      A
160 0013A 07        C=RSTK
161 0013C 0A        ST=C

```

Restore status

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```

175 00161 7830    GOSUB    Cycles41      ; 41 Filler (25+16)
176 00165 7570    GOSUB    HalfBitOne     ; 12
177 00169 6310    GOTO     BitDone        ; 11
178 0016D          SendOne
179 0016D 7D60    GOSUB    HalfBitOne     ; 12
180 00171 7820    GOSUB    Cycles41
181 00175 7D50    GOSUB    HalfBitZero    ; 12
182 00179 6300    GOTO     BitDone        ; 11
183 0017D          BitDone
184 0017D A4E      C=C-1    S      ; 4
185 00180 54D      GONC     SendNextBit    ; 10/3
186
187 00183 8080    INTON
188 00187 32F00   LC(3)    #00F
189 0018C 801     OUT=C
190 0018F 31D1    LC(2)    650*671000/15/1000000 ; return OUT to normal
191 00193          =SlowPrint      Assume fast CPU (671KHz)
192 00193 A6E      C=C-1    B      Add 650us delay between bytes
193 00196 5CF      GONC     SlowPrint      ; 5
194 00199 6A4F      GOTO     HandlerLoop    ; 10/3
195
196
197
198 0019D          * GOSUB    Cycles41      ; 12
199 0019D AD2      Cycles41
200 001A0 AE2      C=0      M
201 001A3 01       C=0      B
202          RTN
203
204 uSec/HalfBit EQU 425
205 OutPulseBit EQU #010
206 Cyc/Sec EQU 617000
207 Cyc/Lp EQU 3+10
208 uSec/StBitHi EQU 244-15
209
210 * Do not simply change this since
211 * the difference between it and
212 * uSec/BitHi is embedded in cycle
213 * count of loop overhead low.
214 Cyc/StBitHi EQU ((Cyc/Sec)*(uSec/StBitHi)+500000)/1000000
215 StBitOvrhdPr EQU 12+7+7+2+6+2+6
216 * GOSUB;C=0 A;C=0 A; P=0; LC(3);P=;OUT=C
217
218 StBitOvrhdHi EQU 6+3-10+6
219 * C=0 X;GONC(no),-GONC(yes), OUT=C
220
221 StBitOvrhdLo EQU 7+7+6+4+6+3-10+9
222 * C=0 A;C=D A;P=C 3;B=0 WP;P=C 2;GONC(no),-GONC(yes),RTN

```

```

221      StBitHiLps      EQU      ((Cyc/StBitHi)-(StBitOvrhdHi)+(Cyc/Lp)/2)/(Cyc/Lp)
222      StBitHiCyc      EQU      (StBitHiLps)*(Cyc/Lp)+StBitOvrhdHi
223      StBitTotal      EQU      (StBitOvrhdPr)+(StBitHiCyc)+(StBitOvrhdLo)
224      *
225 001A5      SendStBit
226 001A5 D2      C=0      A      ; 7 Filler
227 001A7 D2      C=0      A      ; 7 Filler
228 001A9 20      P=      0      ; 2 Filler
229
230 001AB 32010    LC(3)    (OutPulseBit)      ; 6
231 001B0 26      P=      16-StBitHiLps      ; 2

```

```

279 001E5 801      OUT=C      ; 6 Start Pulse
280 001E8 AB2      C=0      X      ; 6
281 001EB      BitLoopHi
282 001EB 0C      P=P+1      ; 3 Decrement loop counter
283 001ED 5DF      GONC      BitLoopHi      ; 10/3 Loop back until done
284 001F0 AA2      C=0      XS      ; 4 Filler
285 001F3 AA2      C=0      XS      ; 4 Filler
286
287 001F6 801      OUT=C      ; 6 Stop Pulse
288 001F9 DB      C=D      A      ; 7 Copy Lo loop counter

```

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```

232 001B2 801      OUT=C      ; 6 Start Pulse
233 001B5 AB2      C=0      X      ; 6
234 001B8      StBitLoopHi
235 001B8 0C      P=P+1      ; 3 Decrement loop counter
236 001BA 5DF      GONC      StBitLoopHi      ; 10/3 Loop back until done
237 001BD 801      OUT=C      ; 6 Stop Pulse
238 001C0 D2      C=0      A      ; 7 Filler
239
240 001C2 DB      C=D      A      ; 7 Copy Lo loop counter
241 001C4 80D3      P=C      3      ; 6
242 001C8 A91      B=0      WP      ; 4 (+N where N=extra cycles not counted in low overhead)
243
244 001CB 80D2      P=C      2      ; 6
245 001CF      StBitLoopLo
246 001CF 0C      P=P+1      ; 3 Decrement loop counter
247 001D1 5DF      GONC      StBitLoopLo      ; 10 Loop back until done
248 001D4 01      RTN      ; 9
249
250
251      uSec/BitHi      EQU      183+15      Do not simply change this since
252      *                  the difference between it and
253      *                  uSec/StBitHi is embedded in cycle
254      *                  count of loop overhead low.
255
256      Cyc/BitHi      EQU      ((Cyc/Sec)*(uSec/BitHi)+500000)/1000000
257      BitOvrhdPr      EQU      6+3+7+12+6+2+6
258      *      A=A+A X; GOC(no); C=0 A; GOSUB ;LC(3);P=;OUT=C
259
260      BitOvrhdHi      EQU      6+3-10+4+4+6
261      *      C=0 X;GONC(no),-GONC(yes),C=0 XS,C=0 XS, OUT=C
262
263      BitOvrhdLo      EQU      7+6+4+6+3-10+9+11+4+10
264      *      C=D A; P=C 3;B=0 WP; P=C 2; GONC(no);
265      *      -GONC(yes);RTN;GOTO;C=C-1 S;GONC
266
267      BitHiLps      EQU      ((Cyc/BitHi)-(BitOvrhdHi)+(Cyc/Lp)/2)/(Cyc/Lp)
268      BitHiCyc      EQU      (BitHiLps)*(Cyc/Lp)+BitOvrhdHi
269      BitTotal      EQU      (BitOvrhdPr)+(BitHiCyc)+(BitOvrhdLo)
270
271
272 001D6      HalfBitZero
273 001D6 D2      C=0      A      ; 7 Filler
274 001D8 28      P=      16-BitHiLps      ; 2
275 001DA 6010      GOTO      BitLoopHi      ; 11
276 001DE      HalfBitOne
277 001DE 32010    LC(3)    (OutPulseBit)      ; 6
278 001E3 28      P=      16-BitHiLps      ; 2

```

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```

289
290 001FB 80D3      P=C      3      and extra cycles
291 001FF A91      B=0      WP      ; 4 (+N where N=extra cycles not counted in low overhead)
292
293 00202 80D2      P=C      2      ; 6
294 00206      BitLoopLo
295 00206 0C      P=P+1      ; 3 Decrement loop counter
296 00208 5DF      GONC      BitLoopLo      ; 10 Loop back until done
297 0020B 01      RTN      ; 9
298 0020D      CountBits
299 0020D 0E62      C=C&A      B
300 00211 D1      B=0      A
301 00213      CountBits00
302 00213 96A      ?C=0      B
303 00216 E0      GOYES      CountBits20
304 00218      CountBits10
305 00218 A66      C=C+C      B
306 0021B 5CF      GONC      CountBits10
307 0021E B65      B=B+1      B
308 00221 51F      GONC      CountBits00      (B.E.T.)
309 00224      CountBits20
310 00224 822      SB=0
311 00227 81D      BSRB
312 0022A 832      ?SB=0
313 0022D 00      RTNYES
314 0022F 03      RTNCC
315      STITLE      PIR statement execution

```

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```

316      *
317 00231      PIRd
318 00231 8D000      GOVLNG      =OUTELA
319 00238      PIRp
320 00238 03      RTNCC
321      *
322 0023A 7FFFF      REL(5)      PIRd
323 0023F 9FFFF      REL(5)      PIRp
324 00244      PIR
325 00244 1B000      D0=(5)      =IS-PRT
326 0024B 33F94      LCHEX      F49F

```

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```

327 00251 15C3          DAT0=C 4
328          *Calculate loop and cycle counters
329          STITLE InitIRbaud

```

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```

380      *      L * ( P * 36cyc ) - P * 19cyc
381      *      -----
382      *      62500uSec
383      *      | = -----
384      *      c
385      *
386      *

```

```

330 *
331 *      Entry: P=      0, Hex mode
332 *
333 * Counts loops for 16th second. The loop counter is 2 plus
334 * the number of loops actually taken. Since each loop is 36 cycles,
335 * we should subtract 72 (2*36) cycles from the amount indicated by
336 * the loop counter. Also, there are 53 cycles of overhead for the
337 * case where the loop is never made (?A=C B/GOYES CLKS10; C=DATO B;
338 * P=1; C=C-1 P; C=C-1 P; B=B+1 X; A=DATO B).
339 * Thus the formula for the total number of cycles in the 16th of a
340 * second is the number in the loop counter times the number of loops
341 * per cycle (36), subtract 72 for the loops that weren't really done
342 * and add 53 for the overhead.
343 *
344 *      L=loops in 16th second (62500uSec)
345 *
346 *      cycles/62500uSec = L * 36 - 19
347 *
348 * We need to calculate the number of CPU cycles in a specified period of
349 * time. From above, we can set up a ratio:
350 *
351 *      C      L * 36 - 19
352 *      ---- = -----
353 *      P      62500
354 *
355 * where:
356 *
357 *      P=number of uSec per period
358 *      C=number of cycles per period
359 *
360 * Now, solving for C,
361 *
362 *      P * ( L * 36cyc - 19cyc )      L * ( P * 36cyc ) - P * 19cyc
363 *      C = ----- = -----
364 *      62500uSec                      62500uSec
365 *
366 * To time out a period, P, by controlling the number of CPU cycles we
367 * use a loop which has two properties,
368 *
369 *      c = number of cycles per loop, and
370 *      o = number of cycles of overhead
371 *
372 * The total loops (l) in a period, is calculated as follows:
373 *
374 *      C - o
375 *      l = ----
376 *      c
377 *
378 * Substituting for C in this equation gives
379 *

```

```

387      *      L * ( P * 36cyc ) - ( ( P * 19cyc ) + ( o * 62500uSec ) )
388      *      = -----
389      *                               62500uSec * c
390      *
391      *      Filling in some real life values from the case of the IR output
392      *      routine:
393      *
394      *      P = 425.5 uSec/Period
395      *      o = 209 cycles
396      *      c = 13 cycles
397      *
398      *      allows the calculation to be reduced to:
399      *
400      *      L * 15318 - 13070585
401      *      l = -----
402      *                               62500 * 13
403      *
404      *      This calculation should be carried out as follows to preserve
405      *      as much accuracy as possible using integer arithmetic:
406      *
407      *      l = ( ( L*15318)-13039335 ) div 62500 ) div 13
408      *
409      *      In order to get the result of the integer division by 62500 to
410      *      round correctly, 62500/2 is added to the dividend.
411      *
412      *      Note that the remainder of the last integer division is the number
413      *      of odd cycles that should be squandered to perform the delay down
414      *      to the nearest cycle.
415      *
416 00255      CLKSPD
417 00255 20      P=      0
418 00257 D1      B=0      A      Counter
419 00259 18000      D0=(5) =TIMER2
420      00
420 00260 808F      INTOFF
421 00264 D2      C=0      A
422 00266 10C      R4=C
423 00269 14A      A=DAT0 B      Read lower 2 nibs of timer
424 0026C 14E      C=DAT0 B      Wait until kerchunk
425 0026F 902      ?A=C P      Kchunk?
426 00272 AF      GOYES CLK510      Not yet--7 cycles if fall through
427 00274 14E      C=DAT0 B      In case kchunk in 1st digit--15 c
428 00277 21      P=      1      Scan for another kerchunk--2 cycs
429 00279 A0E      C=C-1 P      Time in 1/32 secs--4 cycles
430 0027C A0E      C=C-1 P      Time in 1/16 secs--4 cycles
431 0027F B35      CLK520 B=B+1 X      Inc counter--6 cycles
432 00282 14A      A=DAT0 B      Read timer again--15 cycles
433 00285 966      ?A#C B      Kerchunk again?--15 cycs if not
434 00288 7F      GOYES CLK520      Fall thru 1/32 secs after ?a=c
435 0028A D0      A=0      A      Kill 7 cycles
436 0028C B35      B=B+1 X      Duplicate above loop--6 cycles
437 0028F 14A      A=DAT0 B      Read timer again--15 cycles
438 00292 966      ?A#C B      False alarm?--15 if yes
439 00295 AE      GOYES CLK520
440 00297 11C      C=R4
441 0029A 8AE      ?C#0      A
442 0029D 8B      GOYES      CLKSPD

```

```

443 0029F 8080      INTON      B <= FFF
444 002A3 20      P=      0
445 002A5 D9      C=B      A
446 002A7 AF0      A=0      W
447 002AA D4      A=B      A
448 002AC AF2      C=0      W
449 002AF 336DB      LC(4)      15318
450      3
450 002B5 8F000      GOSBVL =MPY
451      00
451 002BC AF2      C=0      W
452 002BF 357E6      LC(6)      13039335
453      F6C
453 002C7 B7A      A=A-C      W
454 002CA AF2      C=0      W
455 002CD 33424      LC(4)      62500
456      F
456 002D3 7620      GOSUB      idiv

```

```

457 002D7 20      P=      0
458 002D9 AF2     C=0      W
459 002DC 30D     LC(1)   13
460 002DF 7A10    GOSUB   idiv
461 002E3 20      P=      0
462 002E5 F2      CSL      A
463 002E7 B88     A=-A     P
464 002EA C2       C=A+C    A
465               *Save loop and cycle counters
466 002EC 1B000    D0=(5)   (=IS-PRT)+4
      00
467 002F3 14C     DAT0=C    B
468 002F6 8D000    GOVLNG  =NXTSTM
      00
469 002FD 8D000    idiv     GOVLNG  =IDIV
      00
470
471               *
472               * End of LEXFILE
473               *
474 00304          FILEND
475 00304          END

```

Complement Loop counter in A(0)
Combine A(0) with C(1)

```

MASK2      Abs      1254 #000004E6 - 124 144
MASK4      Abs      725 #000002D5 - 126 148
MASK8      Abs      395 #0000018B - 128 152
MPY        Ext      - 450
NXTSTM     Ext      - 468
=OUTBYTE   Rel      243 #000000F3 - 134
OUTELA     Ext      - 318
OutPulseBit Abs      16 #00000010 - 204 230 277
PIR        Rel      580 #00000244 - 324 26
PIRd       Rel      561 #00000231 - 317 322
PIRp       Rel      568 #00000238 - 319 323
POLHND     Rel      91 #0000005B - 40 20
SendNextBit Rel      341 #00000155 - 169 185
SendOne    Rel      365 #0000016D - 178 171
SendStBit  Rel      421 #000001A5 - 225 166 167 168
SendZero   Rel      349 #0000015D - 173
=SlowPrint Rel      403 #00000193 - 191 193
StBitHiCyc Abs      135 #00000087 - 222 223
StBitHiLps Abs      10 #0000000A - 221 222 231
StBitLoopHi Rel      440 #000001B8 - 234 236
StBitLoopLo Rel      463 #000001CF - 245 247

```

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BitDone	Rel	381 #0000017D	-	183	177	182			
BitHiCyc	Abs	117 #00000075	-	268	269				
BitHiLps	Abs	8 #00000008	-	267	268	274	278		
BitLoopHi	Rel	491 #000001EB	-	281	275	283			
BitLoopLo	Rel	518 #00000206	-	294	296				
BitOvrhdHi	Abs	13 #0000000D	-	260	267	268			
BitOvrhdLo	Abs	50 #00000032	-	263	269				
BitOvrhdPr	Abs	42 #0000002A	-	257	269				
BitTotal	Abs	209 #000000D1	-	269					
CLKS10	Rel	620 #0000026C	-	424	426				
CLKS20	Rel	639 #0000027F	-	431	434	439			
CLKSPD	Rel	597 #00000255	-	416	442				
CountBits	Rel	525 #0000020D	-	298	141	145	149	153	
CountBits00	Rel	531 #00000213	-	301	308				
CountBits10	Rel	536 #00000218	-	304	306				
CountBits20	Rel	548 #00000224	-	309	303				
Cyc/BitHi	Abs	122 #0000007A	-	256	267				
Cyc/Lp	Abs	13 #0000000D	-	206	221	221	222	267	267 268
Cyc/Sec	Abs	617000 #00096A28	-	205	211	256			
Cyc/StBitHi	Abs	141 #0000008D	-	211	221				
Cycles41	Rel	413 #0000019D	-	198	175	180			
FILEND	Rel	772 #00000304	-	474	10				
GetAddr	Rel	200 #000000C8	-	91	81				
HAM10	Rel	266 #0000010A	-	144	142				
HAM20	Rel	280 #00000118	-	148	146				
HAM30	Rel	294 #00000126	-	152	150				
HAM40	Rel	308 #00000134	-	156	154				
HPart3	Rel	198 #000000C6	-	89	93				
HalfBitOne	Rel	478 #000001DE	-	276	176	179			
HalfBitZero	Rel	470 #000001D6	-	272	174	181			
Handler	Rel	209 #000000D1	-	94					
HandlerDone	Rel	198 #000000C6	-	88	112				
HandlerLoop	Rel	228 #000000E4	-	109	194				
IDIV	Ext	-	-	469					
IS-PRT	Ext	-	-	73	105	325	466		
MASK1	Abs	2168 #00000878	-	122	140				

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StBitOvrhdHi	Abs	5 #00000005	-	215	221	222			
StBitOvrhdLo	Abs	32 #00000020	-	218	223				
StBitOvrhdPr	Abs	42 #0000002A	-	212	223				
StBitTotal	Abs	209 #000000D1	-	223					
TIMER2	Ext	-	-	419					
TxBtEn	Rel	88 #00000058	-	35					
TxBtSt	Rel	79 #0000004F	-	30	18				
VER\$en	Rel	139 #00000088	-	57	46	57			
VER\$st	Rel	125 #0000007D	-	56	46	57			
fLEX	Ext	-	-	6					
hPRTIS	Rel	156 #0000009C	-	73	64				
hPRTIS2	Rel	183 #000000B7	-	80	78				
hPRTIS3	Rel	187 #000000B8	-	82	92				
hVER\$0	Rel	99 #00000063	-	43	41				
hVER\$1	Rel	143 #0000008F	-	58	49				
hVER\$2	Rel	145 #00000091	-	62	42				
idiv	Rel	765 #000002FD	-	469	456	460			
pPRTIS	Ext	-	-	62					
uSec/BitHi	Abs	198 #000000C6	-	251	256				
uSec/HalfBit	Abs	425 #000001A9	-	203					
uSec/StBitHi	Abs	229 #000000E5	-	207	211				
=xrom5C	Rel	70 #00000046	-	23					